
WW60**WATER-BORNE OIL SYSTEM FOR EXTERIOR WOODEN TERRACIES AND GARDEN FURNITURE****Pinja Color Oil 439 0070**

The waterborne system WW60 is a translucent oil system for exterior wooden deckings, terraces and garden furniture.

Pinja Color Oil is a water-borne semi-transparent fast drying wood oil which penetrates deeply into the wood. It has very good water repellent effect which reduces the cracking of the wood. It protects the surface against moisture, sunlight and dirt. Pinja Color Oil is tintable in Avatint tinting system.

Oil treatment

Treatment	Product	Application method	Wet film thickness
1x top coat	Pinja Color Oil	Spraying, dipping, flow, coating, vacuum	80 - 120 g/m ²

PRODUCT PROPERTIES

Solid Content	15 volume-%
Specific gravity	1.0 kg/l
Gloss	Matt
Theoretical coverage	10-14 m ² /l
Drying times	Dry to handle 30-60 min, recoatable after 24 hours.
Application methods	Spraying, dipping, flow coating, vacuum
Thinner	Water.
Cleaning of equipment	Water.
Colours	Clear and Avatint tinting system.

SURFACE PREPARATION	The wood has to be clean and dry. The moisture content of the wood has to be under 20 %.
APPLICATION CONDITIONS	During application and drying the temperature of the air, oil and surface should be at least +10 °C. The relative humidity should not exceed 70 %. Best drying conditions are in temperature of 20 - 40 °C, relative humidity 50 - 70 % and also good ventilation is needed.
APPLICATION	Stir Pinja Color Oil carefully before application and thin with water if necessary. The application viscosity is 11 - 13 s (DIN4). Apply Pinja Color Oil and check that it covers all the surfaces and that the colour is even. Let the stain dry. In normal conditions with temperature of 20 - 30°C the dry to handle time is about 30-60 min.
STACKING	In order to avoid surface damages painted panels are recommended to stack so that the paint surface is against wood surface. Surface temperature must be under 30°C and between panels is recommended to put some soft material. Drying and stacking properties must be tested before starting the full scale painting.
WARRANTY OF QUALITY	<p>Tikkurila Oyj has designed this application technology and painting system to have a maintenance interval of minimum 1 year if conditions of wooden construction materials are checked annually and possible damages fixed according to the maintenance instructions.</p> <p>These products are tested in Tikkurila R&D laboratory and exterior test field. Long experience of the exterior use has shown that these products are suitable for painting of exterior wooden construction materials. Maintenance interval is a rough estimate, as it depends on the structural features, weather conditions, the geographic location and orientation of the objects.</p>
MAINTENANCE	Remove dirt, mould and loose particles from the surfaces. Remove loose oil with scraper and brush the surface clean with a steel brush. Wash down dirty and mouldy surfaces with Tikkurila Mould Removal or Tehopesu Power Cleaner according to the instructions. Repaint surface according the instructions of maintenance paint. Pinja Color Oil and Valtti Akvacolor suitable products for maintenance painting. Apply evenly 1-2 coats.

The above information is not intended to be exhaustive or complete. The information is based on laboratory tests and practical experience, and it is given to the best of our knowledge. The quality of the product is ensured by our operational system, based on the requirements of ISO 9001 and ISO 14001. As manufacturer we cannot control the conditions under which the product is being used or the many factors that have an effect on the use and application of the product. We disclaim liability for any damages caused by using the product against our instructions or for inappropriate purposes. We reserve the right to change the given information unilaterally without notice.

The product is intended for professional use only and shall only be used by professionals who have sufficient knowledge and expertise on the proper use of the product. The information above is advisory only. To the extent permitted by applicable law, we shall not approve of any liability for the conditions under which the product is being used or for the use or application of the product.

In case you intend to use the product for any other purpose than that recommended in this document without first getting our written confirmation on the suitability for the intended use, such use takes place at your own risk.