

TE81
TEMALINE TL

The epoxy systems TE81 are suitable for coating of submerged steel and concrete surfaces exposed to chemicals and severe mechanical abrasion. Resistance to chemicals in a separate table. Can be applied by standard airless spray equipment.

Corrosivity categories/durability according to ISO 12944	Tikkurila code	Treatment
Steel surfaces		
Corrosivity categories C5-H, Im1, Im2, Im3 Steel surfaces exposed to chemicals and severe mechanical abrasion in immersion. E.g. navigation markers, structures of quays, sluices and peat containers. According to SFS 5873, system F22.01	TE81 TEMALINE TL	EP500/2-FeSa2½ 2 x 250 µm DFT 500 µm
I.05 (12944-5:2019) Corrosivity categories Im1-H, Im2-H, Im3-H Steel surfaces exposed to water-soluble chemicals, solvents and oil products according to separate resistance table. Tanks for lead-free gasoline and other oil products. Objects buried in soil.	TE81 TEMALINE TL	EP400/1-FeSa2½ 400 µm DFT 400 µm
I.06 (12944-5:2019) Corrosivity categories Im1-VH, Im2-VH, Im3-VH Steel surfaces exposed to water-soluble chemicals, solvents and oil products according to separate resistance table. Tanks for lead-free gasoline and other oil products. Objects buried in soil.	TE81 TEMALINE TL	EP600/1-FeSa2½ 600 µm DFT 600 µm
Marking of paint systems: TE81-EP400/1-FeSa2½		

COLOURS

Grey.

SUITABLE SHOP PRIMERS

The surfaces should be blast cleaned so that only traces of used shop primer are left, the surface should be evenly grey, Sa2½. The surface profile should be rough. (EN ISO 8503-2)

SURFACE PREPARATION	<p>Oil, grease, salts and dirt are removed by appropriate means. (EN ISO 12944-4)</p> <p>Steel surfaces: Blast clean to grade Sa2½. (EN ISO 8501-1)</p> <p>New concrete Remove laitance by power grinding, vacuum grit blasting or hydrochloric acid etching. Choose the method best suited for the premises. After grinding remove dust with a vacuum cleaner. Hydrochloric acid etching is carried out with diluted hydrochloric acid (1 part concentrated hydrochloric acid, 4 parts water). Rinse with plenty of water. Dry the surface.</p>
APPLICATION CONDITIONS	<p>The surface must be clean and dry and the surface temperature should remain at least 3°C above the dew point. During application and drying the temperature of the air, paint and surface should be a minimum of +10°C. The relative humidity should not exceed 80%.</p>
APPLICATION	<p>The paint should be mixed thoroughly before application and then applied in an even coat on the dry and clean surface. Application with a dual feed hot airless spray equipment or airless spray equipment. Stripe coating of sharp edges, welding seams etc. should be done by brush or roller.</p>
MAINTENANCE PAINTING	<p>Maintenance Touch-up painting is sufficient for maintenance when the rust grade is Ri1–Ri3. (EN ISO 4628-3) Damages caused by transport or installation may also be repaired by touch-up painting. Remove all loose paint, clean rusty areas according to system demands. On steel surfaces small areas can be grinded or wire brushed to preparation grade St3. (EN ISO 8501-1) Level off the edges between the old paint film and the cleaned up areas. When using blast cleaning, be sure that there are no cracks in the remaining paint film. If the entire surface has to be overcoated, abrade the old topcoat to a rough finish. Remove all dust and other cleaning residues. Apply primers and finish according to the original paint system, qualities and film thicknesses.</p> <p>Repainting When the rust grade is Ri4 or Ri5, the entire coating must be renewed. Remove the old paint film and clean the surfaces to preparation grade Sa2½. Recoat in accordance with the original paint system.</p>
PRODUCT INFORMATION	<p>More detailed product information is available in respective data sheets.</p>

HNO200130

The above information is not intended to be exhaustive or complete. The information is based on laboratory tests and practical experience, and it is given to the best of our knowledge. The quality of the product is ensured by our operational system, based on the requirements of ISO 9001 and ISO 14101. As manufacturer we cannot control the conditions under which the product is being used or the many factors that have an effect on the use and application of the product. We disclaim liability for any damages caused by using the product against our instructions or for inappropriate purposes. We reserve the right to change the given information unilaterally without notice.

The product is intended for professional use only and shall only be used by professionals who have sufficient knowledge and expertise on the proper use of the product. The information above is advisory only. To the extent permitted by applicable law, we shall not approve of any liability for the conditions under which the product is being used or for the use or application of the product.

In case you intend to use the product for any other purpose than that recommended in this document without first getting our written confirmation on the suitability for the intended use, such use takes place at your own risk.